

ABSTRACT OF THE DISCLOSURE

The present invention provides a method for manufacturing a glass substrate for an information recording medium that is capable of forming an even texture without lowering the smoothness of the main surface. The method includes a step for forming the texture on the main surface (11a) by supplying an abrasive agent to the main surface of a disc-shaped glass plate and slidably contacting the main surface with an abrasive member (33). This step includes rotating the glass plate at a predetermined rotation speed in a direction of the periphery while oscillating the glass plate in the radial direction. The rotation speed R of the glass plate, oscillating speed F and oscillation stroke are determined so that the rotation speed R is outside a range of $(F \times 60) \pm 5$, thereby an abrasive grain (34) in the abrasive agent draws a track that intersects in at least three locations on the surface of the glass plate.